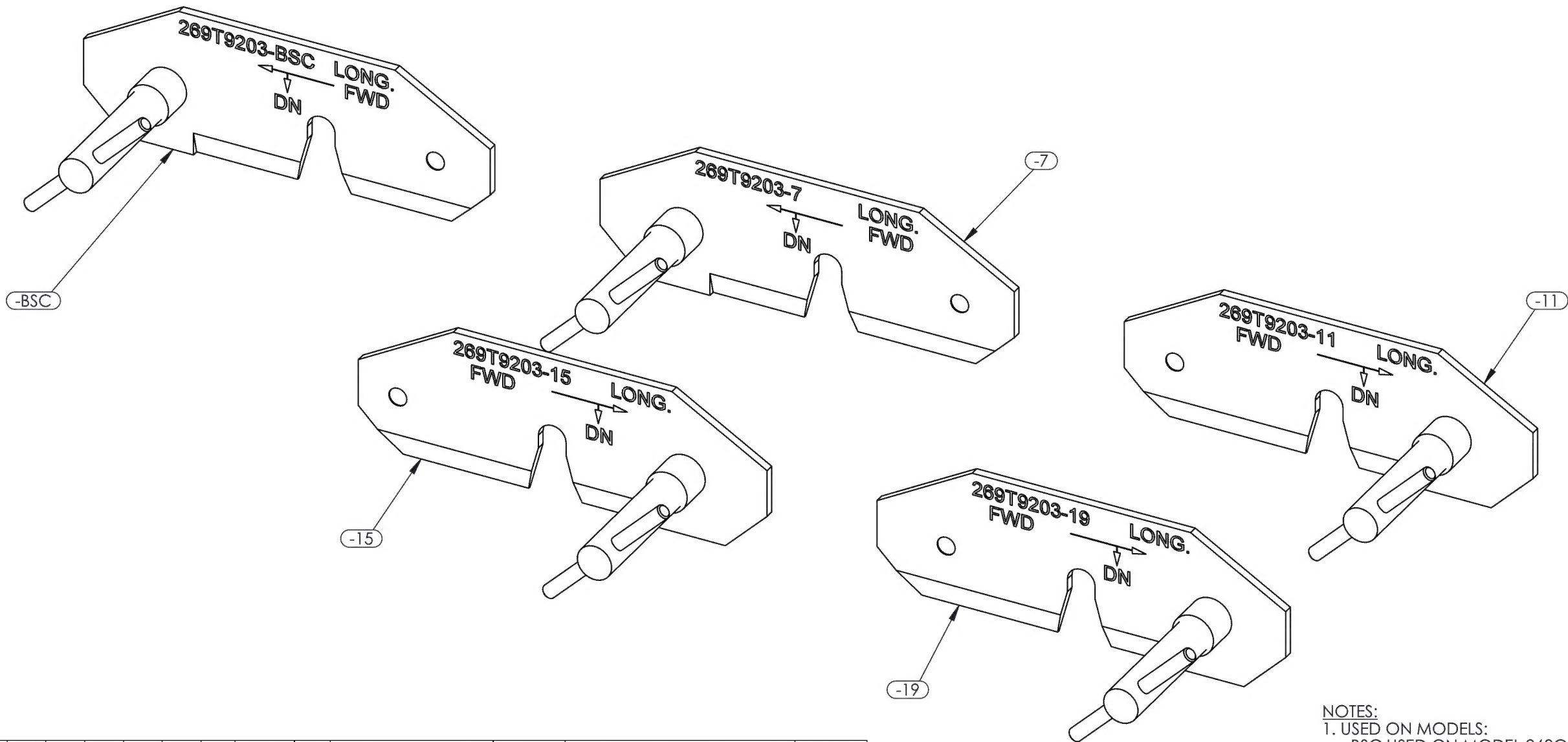


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		REDRAWN FROM OLD TATTERED DRAWING, REV H. -3, -9, -13, -17, -21 CH'D DIM WAS Ø.164-.159 IS Ø.164 +.002 -.000. -5 CH'D DIM WAS Ø.164 +.000 -.002 IS Ø.164 +.000 -.001.	8/20/2014	DJN	GE



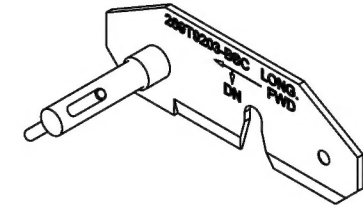
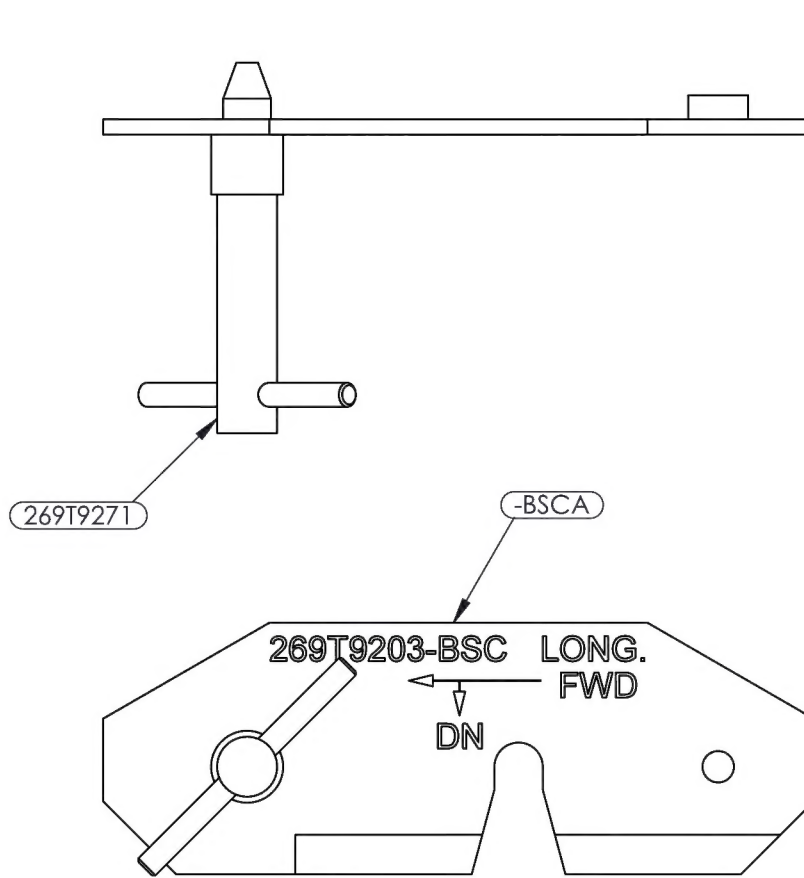
- NOTES:
1. USED ON MODELS:
-BSC USED ON MODEL 269C S/N 0001-TBD.
-7 USED ON MODEL 269C-1 S/N 0001-SUBQ.
269C S/N TBD - SUBQ.
-11 USED ON MODEL 269D S/N 0001-0027.
-15 USED ON MODEL 269D S/N 0028-0039.
-19 USED ON MODEL 269D S/N 0040-SUBQ.
 2. -15 RIGGING FIXTURE EFF. MODEL 269D S/N 0028 & 0039, & -19 EFF. S/N 0040 & SUBQ. -11 RIGGING FIXTURE EFF. MODEL 269D S/N 0001 THRU 0027.

ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
									X		-BSC	1	RIGGING FIXTURE			2
								X	1		-BSCA	1	RIGGING FIXTURE WELDMENT			3
								1			-3		PLATE	304 S.S.	.08 X 1-3/8 X 3-7/8	4
1		1		1		1		1			-5		BUSHING	304 S.S.	Ø5/16 X 3/8	5
1		1		1		1		1			-6		PLATE NUT	304 S.S.	Ø3/8 X 3/8	6
							X				-7	1	RIGGING FIXTURE			7
							X	1			-7A		RIGGING FIXTURE WELDMENT			8
							1				-9		PLATE	304 S.S.	.08 X 1-3/8 X 3-7/8	9
					X						-11	1	RIGGING FIXTURE			10
				X	1						-11A		RIGGING FIXTURE WELDMENT			11
				1							-13		PLATE	304 S.S.	.08 X 1-3/8 X 3-7/8	12
			X								-15	1	RIGGING FIXTURE			13
		X	1								-15A		RIGGING FIXTURE WELDMENT			14
		1									-17		PLATE	304 S.S.	.08 X 1-3/8 X 3-7/8	15
	X										-19	1	RIGGING FIXTURE			16
X	1										-19A		RIGGING FIXTURE WELDMENT			17
1											-21		PLATE	304 S.S.	.08 X 1-3/8 X 3-7/8	18
	1		1		1		1		1		269T9271		SCREW		SEE 269T9271	2,7,10,13,16
ASSY -19A	ASSY -19	ASSY -15A	ASSY -15	ASSY -11A	ASSY -11	ASSY -7A	ASSY -7	ASSY -BSCA	ASSY -BSC							

DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO. 269T9203	REV 1
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>R. Plough</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SEE NOTE 1
SCALE 1:1	DATE 8/15/2014
SHEET 1 OF 18	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

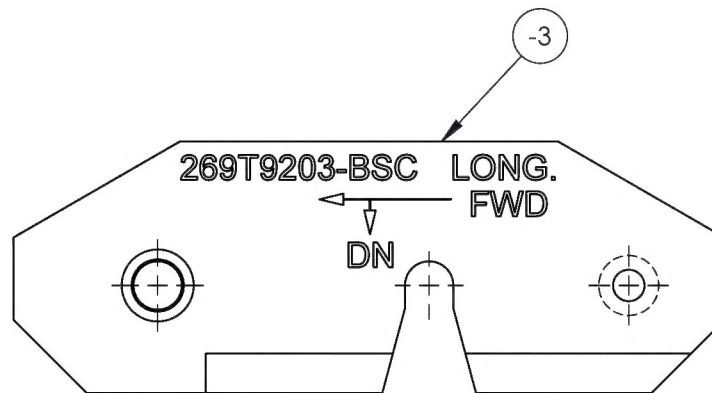
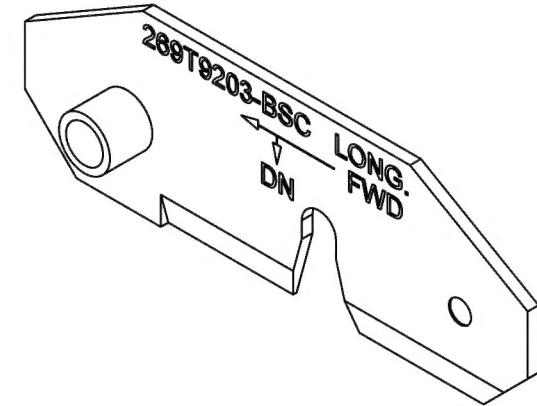
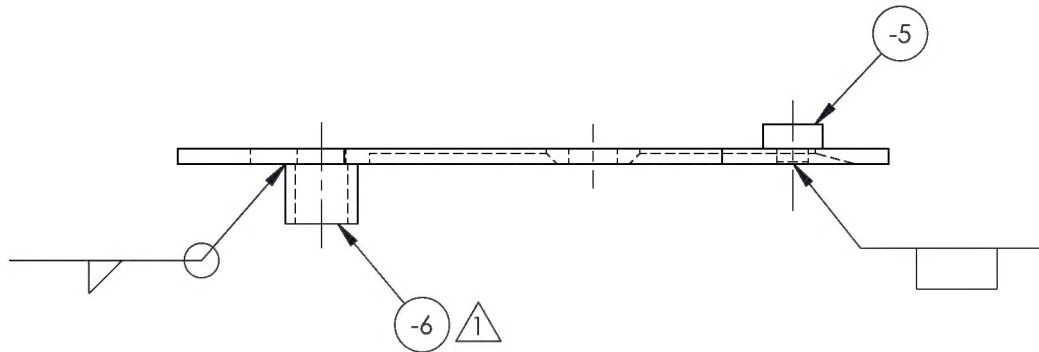


-BSC
RIGGING FIXTURE

DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO. 269T9203-BSC	REV 1
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>R. Clough</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT
.XX ± .03 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	DATE 8/15/2014
SHEET 2 OF 18	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



NOTE:

USE 269T9271 TO ALIGN -6 TO -3 HOLE AS SHOWN.

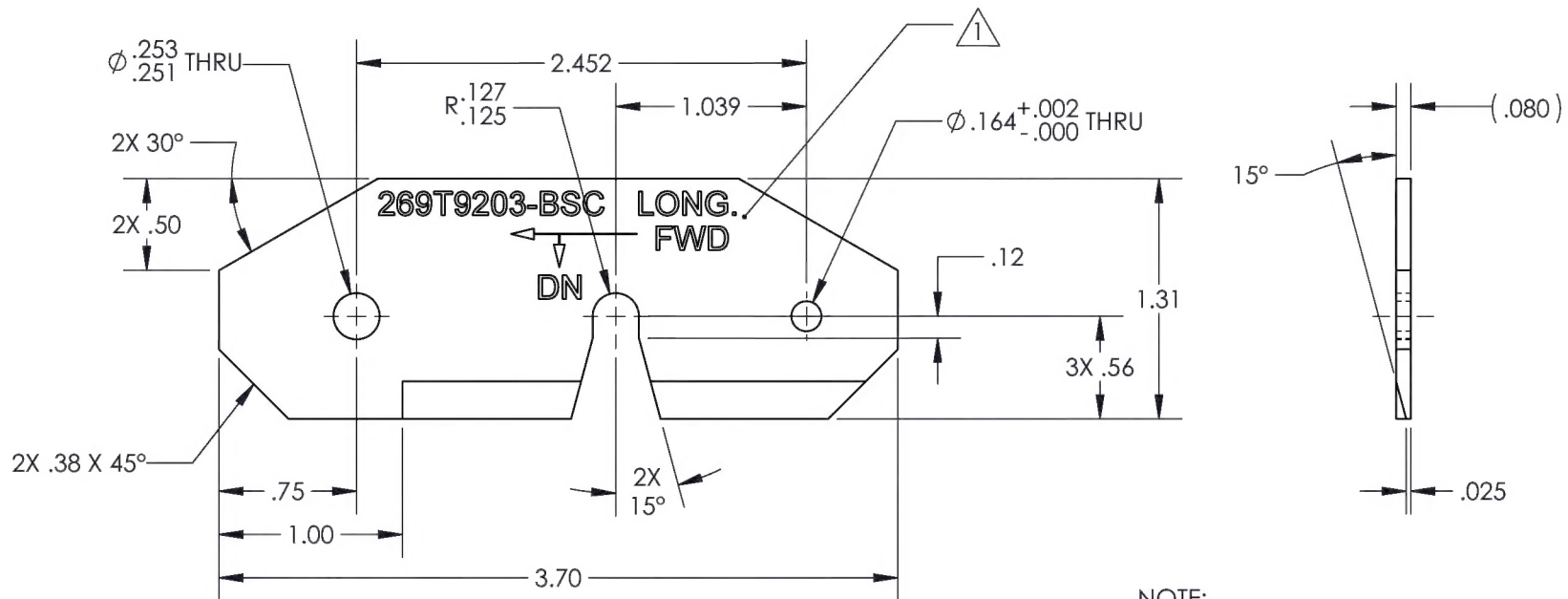
-BSCA

RIGGING FIXTURE WELDMENT

DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO. 269T9203-BSCA	REV 1
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>R. Clough</i>
.XXX ± .010	HEAT
.XX ± .03	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	DATE 8/15/2014
SHEET 3 OF 18	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-3 CH'D DIM WAS Ø.164-.159 IS Ø.164 +.002 -.000.	9/5/2014	DJN	GE



NOTE:

1 ENGRAVE AS SHOWN.

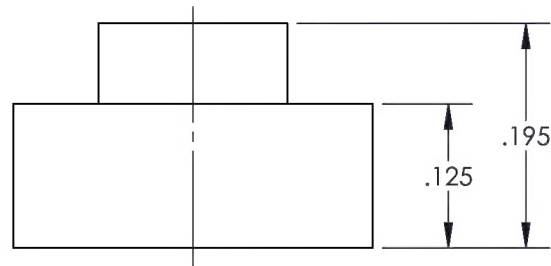
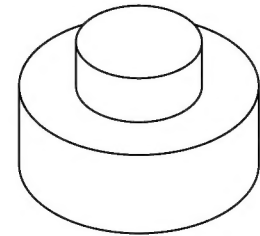
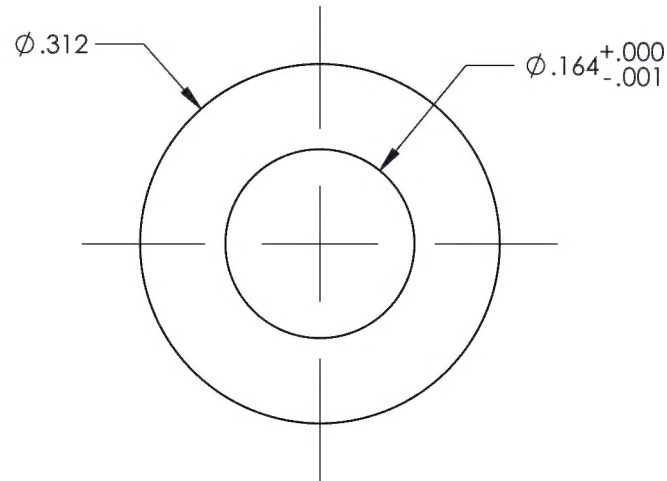
(-3)

PLATE

DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO. 269T9203-3	REV 1
MAT'L 304 S.S.	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>R. Clough</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 8/15/2014
SHEET 4 OF 18	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-5 CH'D DIM WAS Ø.164 +.000 -.002 IS Ø.164 +.000 -.001.	9/5/2014	DJN	GE



(-5)

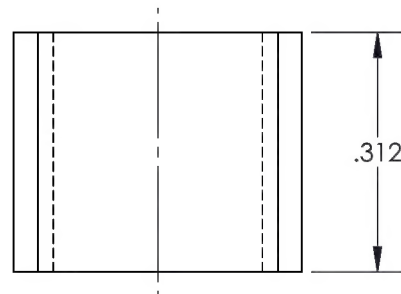
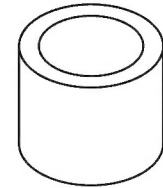
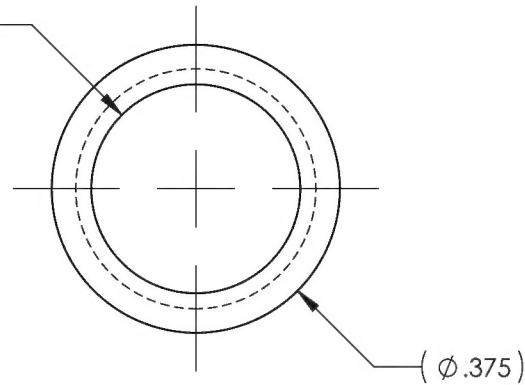
BUSHING

DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO. 269T9203-5	REV 1
MAT'L 304 S.S.	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>R. Clough</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT
.XX ± .03 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 6:1	DATE 8/15/2014
SHEET 5 OF 18	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

5/16-24 UNF THRU ALL



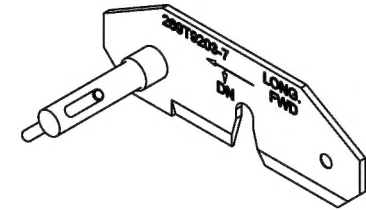
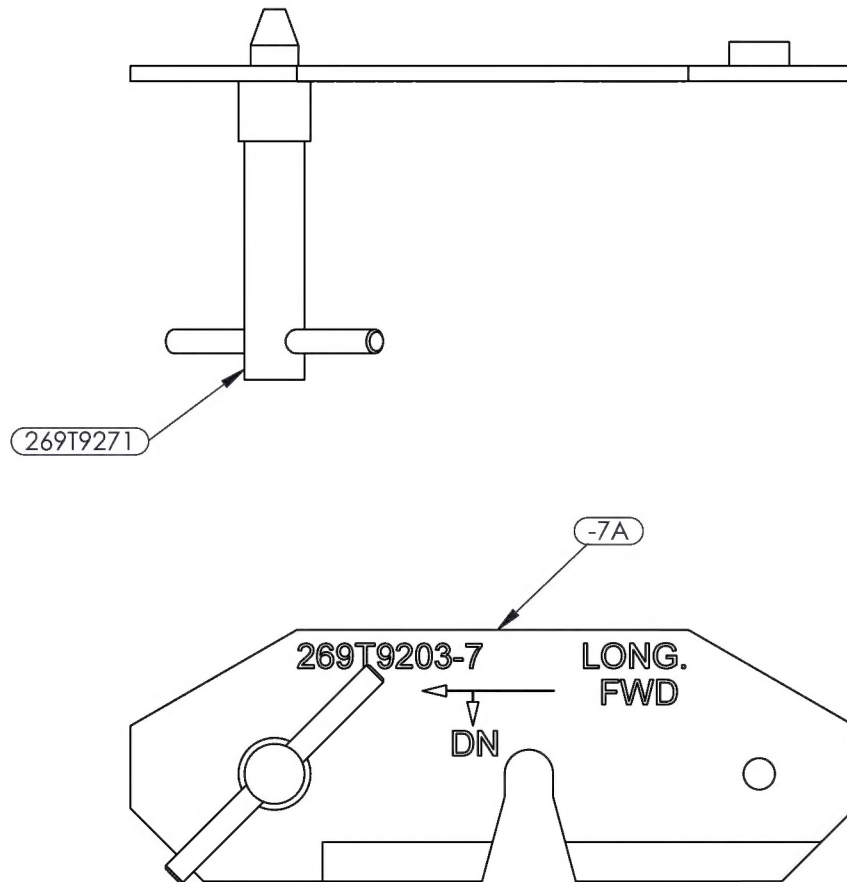
(-6)

PLATE NUT

DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO. 269T9203-6	REV 1
MAT'L 304 S.S.	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>R. Clough</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 4:1	DATE 8/15/2014
SHEET 6 OF 18	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

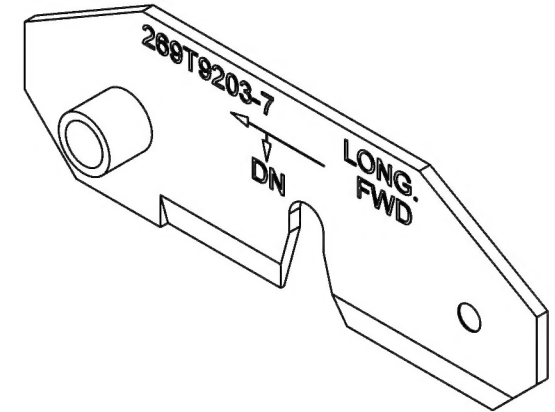
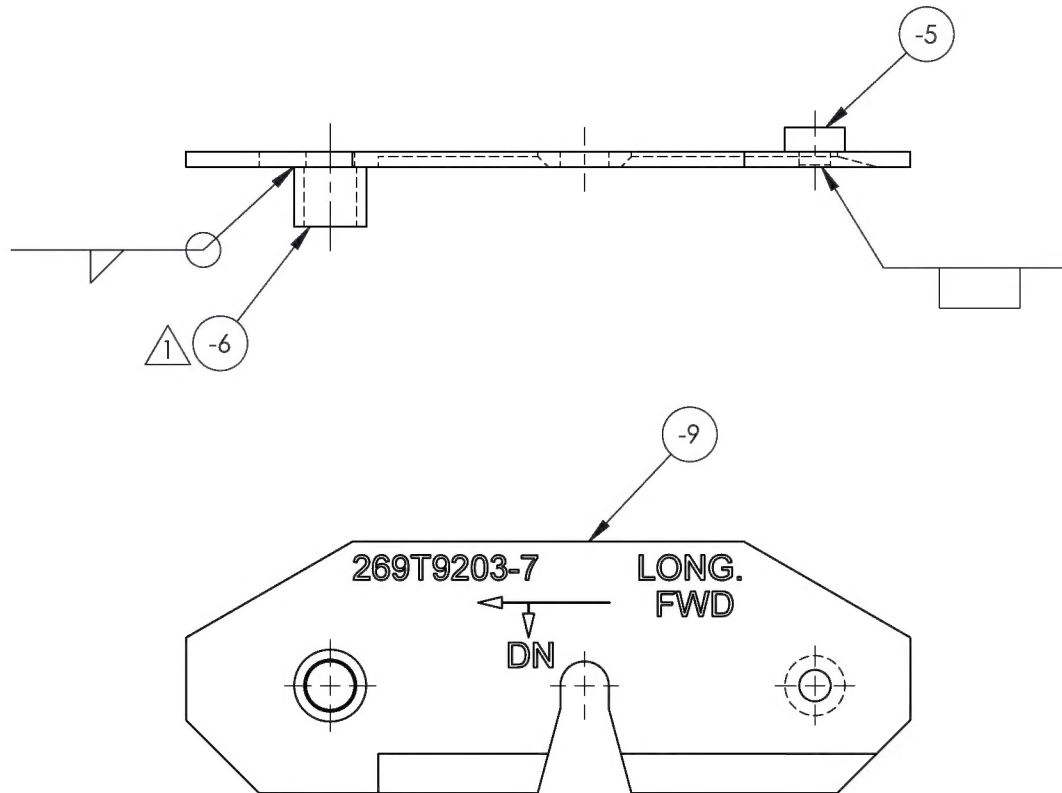


-7
RIGGING FIXTURE

DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO. 269T9203-7	REV 1
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>R. Clough</i>
.XXX ± .010	HEAT
.XX ± .03	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	DATE 8/15/2014
SHEET 7 OF 18	

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED



NOTE:

1 USE 269T9271 TO ALIGN -6 TO -9 HOLE AS SHOWN.

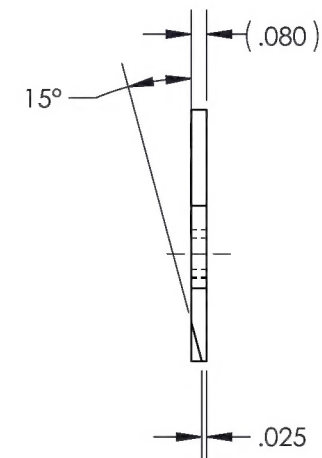
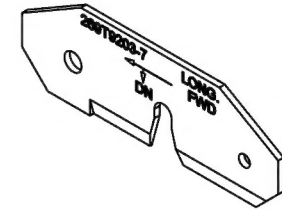
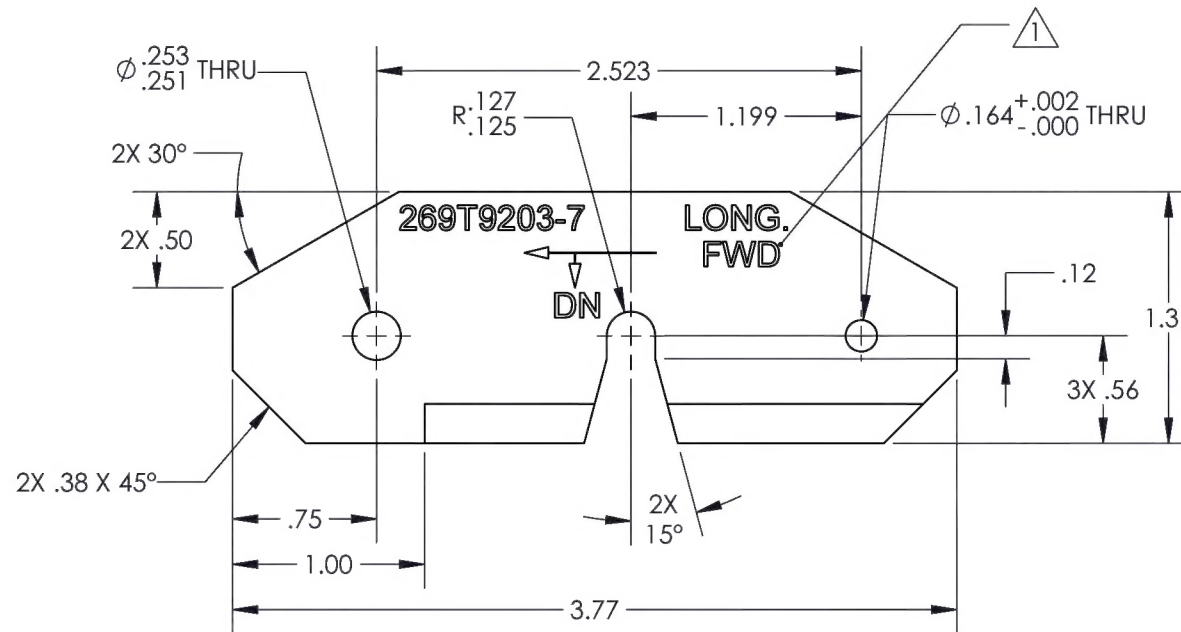
-7A

RIGGING FIXTURE WELDMENT

DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO. 269T9203-7A	REV 1
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>R. Clough</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 8/15/2014
SHEET 8 OF 18	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-9 CH'D DIM WAS Ø.164-.159 IS Ø.164 +.002 -.000.	9/5/2014	DJN	GE



NOTE:

1 ENGRAVE AS SHOWN.

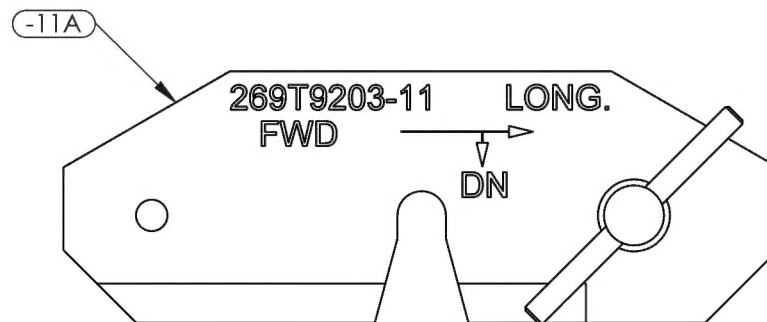
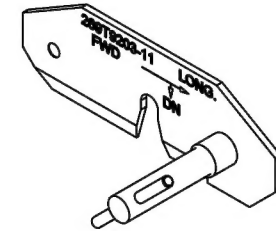
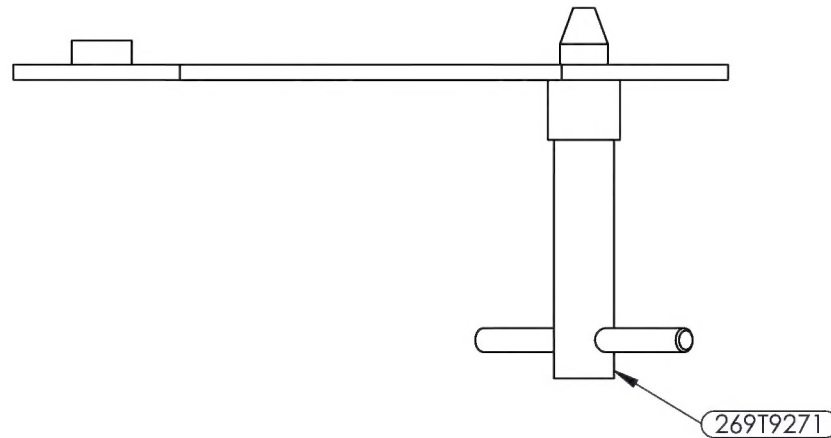
(-9)

PLATE

DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO. 269T9203-9	REV 1
MAT'L 304 S.S.	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>R. Clough</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 8/15/2014
SHEET 9 OF 18	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



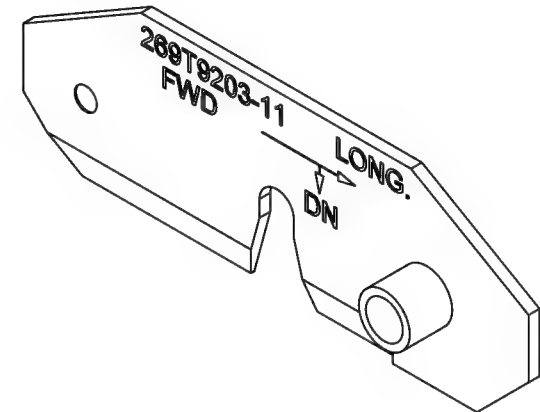
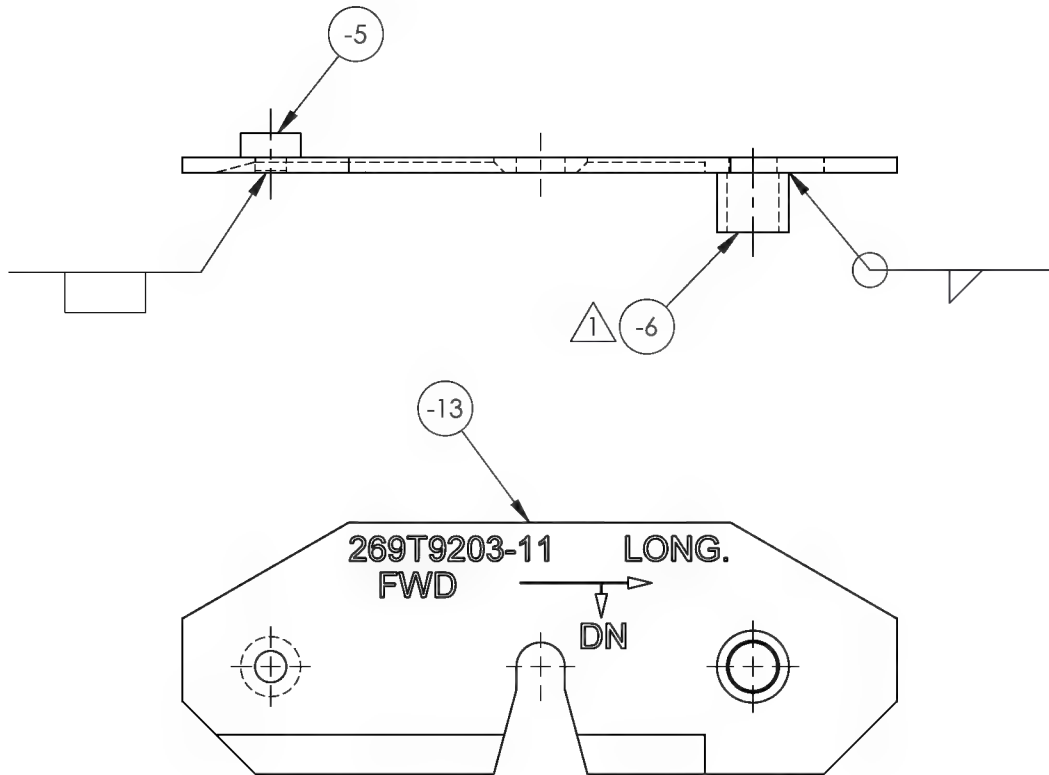
(-11)

RIGGING FIXTURE

DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO. 269T9203-11	REV 1
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>R. Clough</i>
.XXX ± .010	HEAT
.XX ± .03	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	DATE 8/15/2014
SHEET 10 OF 18	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



NOTE:

1 USE 269T9271 TO ALIGN -6 TO -13 HOLE AS SHOWN.



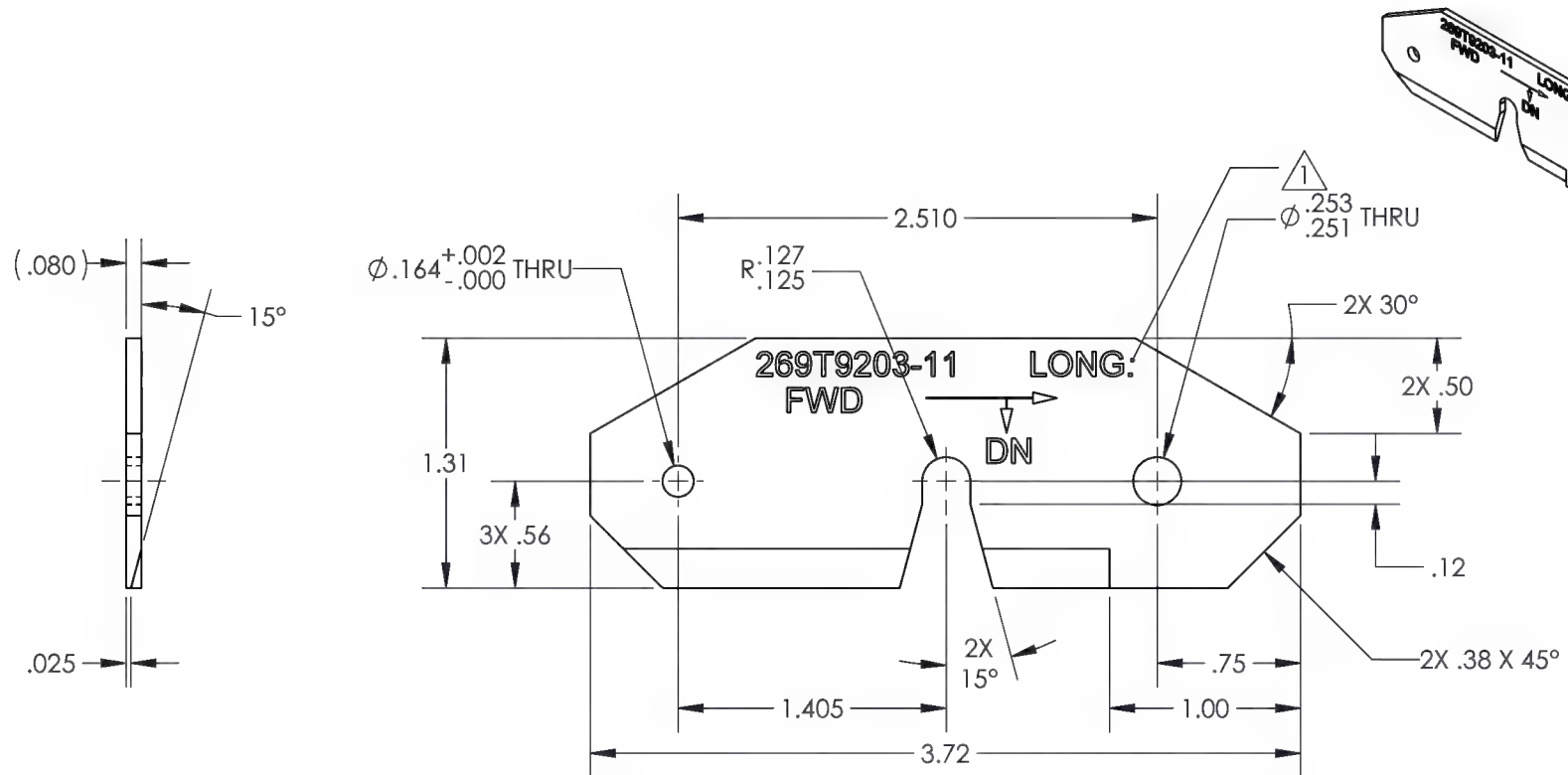
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL		
DWG NO.	269T9203-11 A	REV 1
MAT'L	DRAWN BY: DUERFELDT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>R. Clough</i>
.XXX ± .010	FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03	ANGLES ± 5°	FINISH
.X ± .1		SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE 1:1	DATE 8/15/2014	SHEET 11 OF 18

-11A

RIGGING FIXTURE WELDMENT

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-13 CH'D DIM WAS Ø.164-.159 IS Ø.164 +.002 -.000.	9/5/2014	DJN	GE



NOTE:

1 ENGRAVE AS SHOWN.

-13

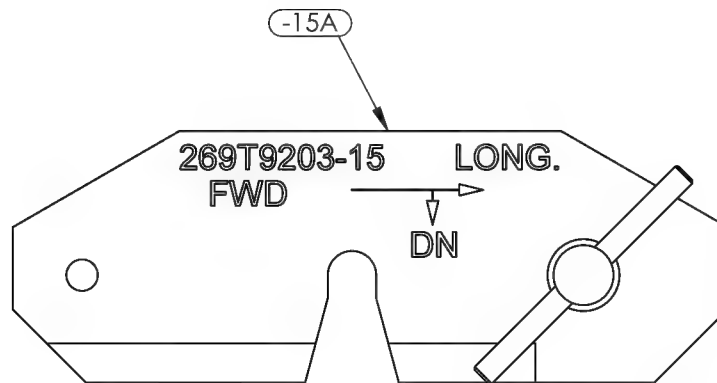
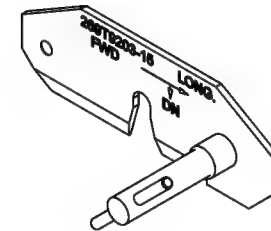
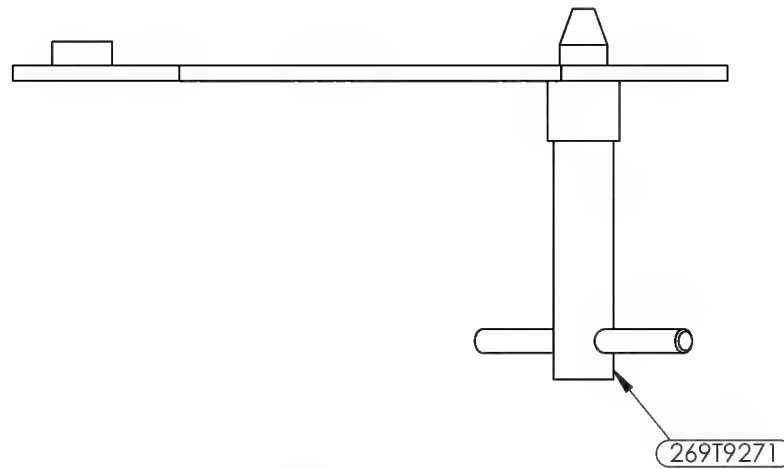
PLATE

DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO.	269T9203-13
MAT'L 304 S.S.	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>R. Clough</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 8/15/2014
SHEET 12 OF 18	

REV
1

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



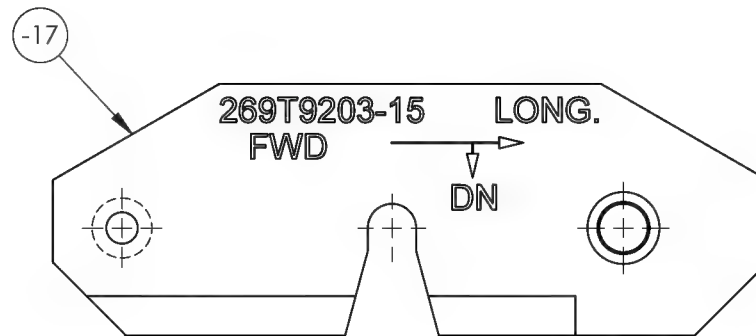
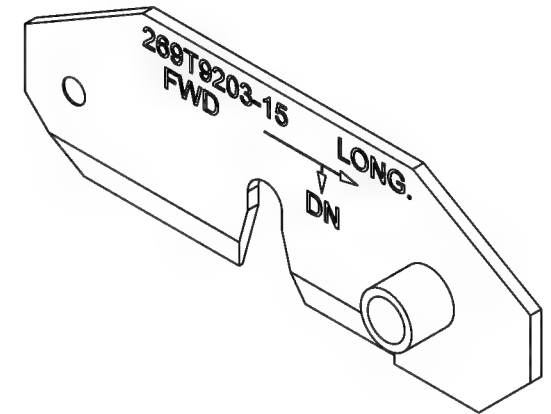
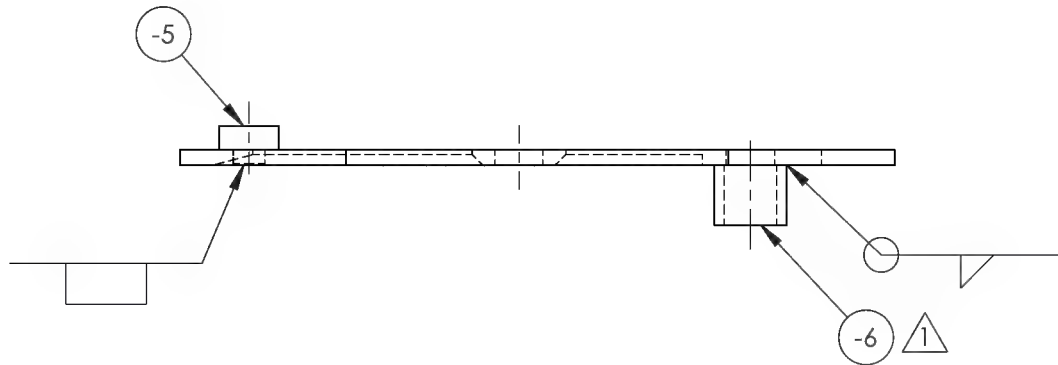
(-15)

RIGGING FIXTURE

DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO.	269T9203-15
MAT'L	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: DUERFELDT
.XXX ± .010	APPROVED <i>R. Clough</i>
.XX ± .03	HEAT TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	DATE 8/15/2014
SHEET 13 OF 18	

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	



NOTE:

1 USE 269T9271 TO ALIGN -5 TO -17 HOLE AS SHOWN.

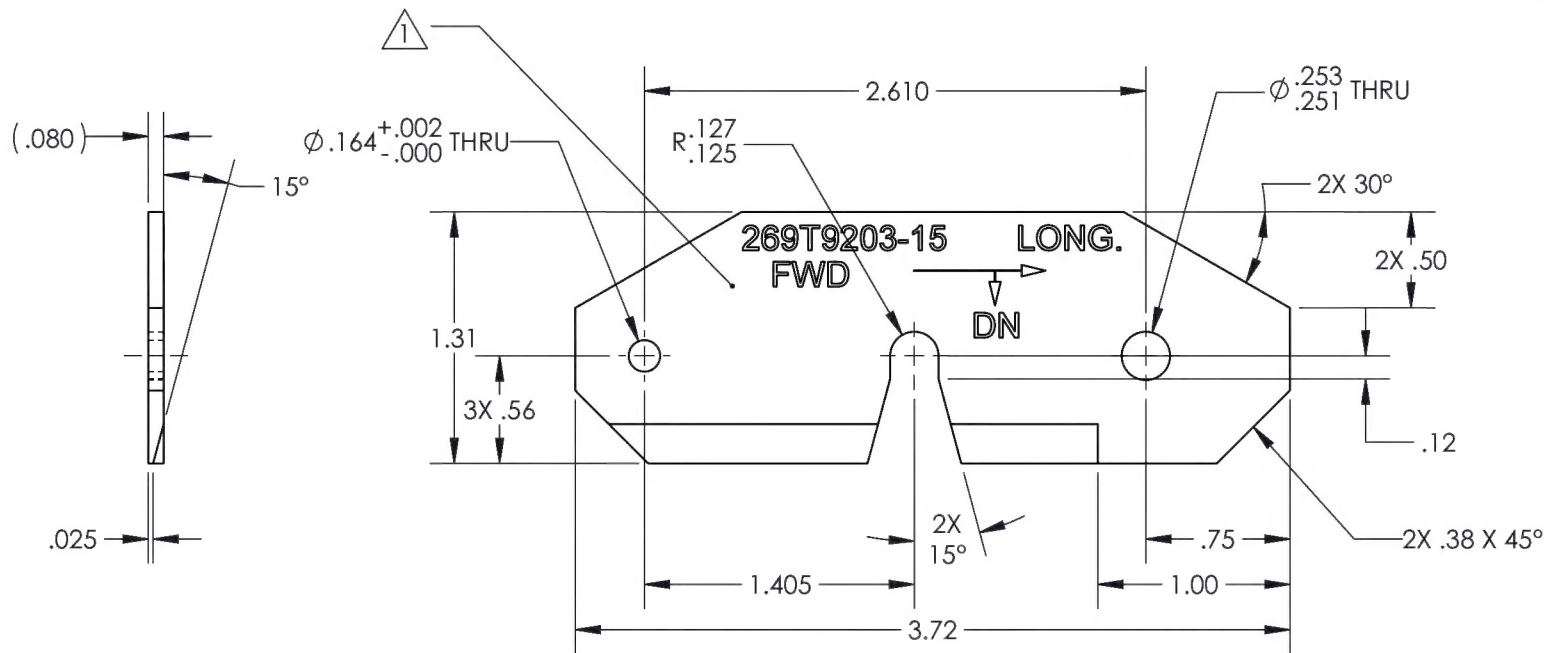
-15A

RIGGING FIXTURE WELDMENT

DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO. 269T9203-15A	REV 1
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>R. Clough</i>
.XXX ± .010	HEAT
.XX ± .03	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	DATE 8/15/2014
SHEET 14 OF 18	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-17 CH'D DIM WAS Ø.164-.159 IS Ø.164 +.002 -.000.	9/5/2014	DJN	GE



NOTE:

1 ENGRAVE AS SHOWN.

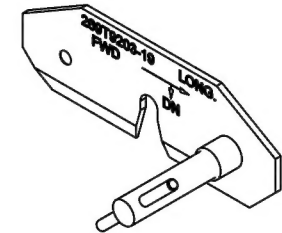
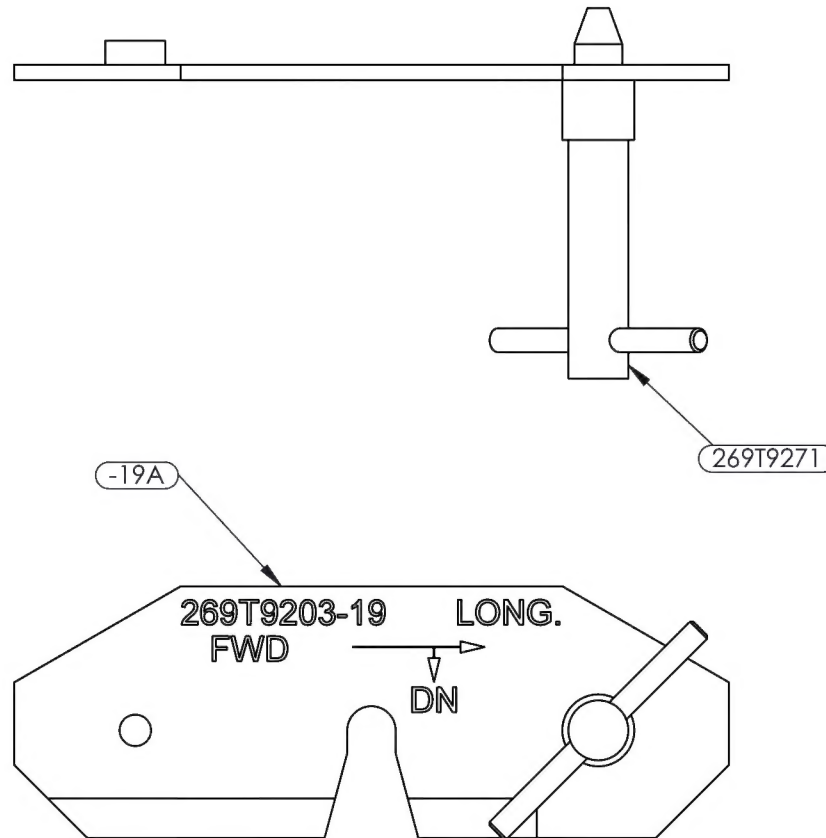
(-17)

PLATE

DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO.	269T9203-17
MAT'L 304 S.S.	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>R. Clough</i>
.XXX ± .010	HEAT TREAT
.XX ± .03	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 8/15/2014
SHEET 15 OF 18	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

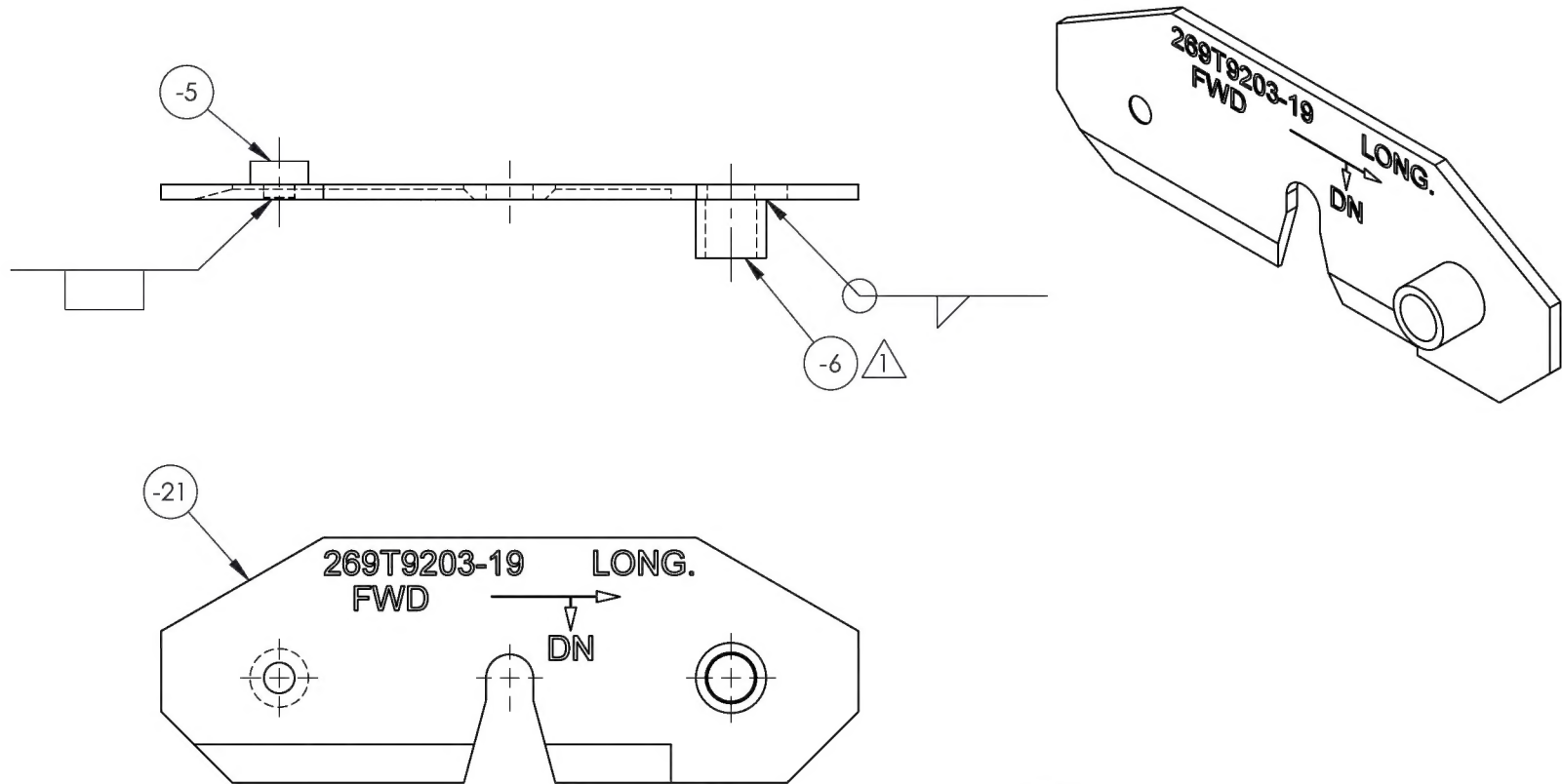


-19
RIGGING FIXTURE

DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO. 269T9203-19	REV 1
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>R. Clough</i>
.XXX ± .010	HEAT
.XX ± .03	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	DATE 8/15/2014
SHEET 16 OF 18	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



NOTE:

1 USE 269T9271 TO ALIGN -6 TO -21 HOLE AS SHOWN.

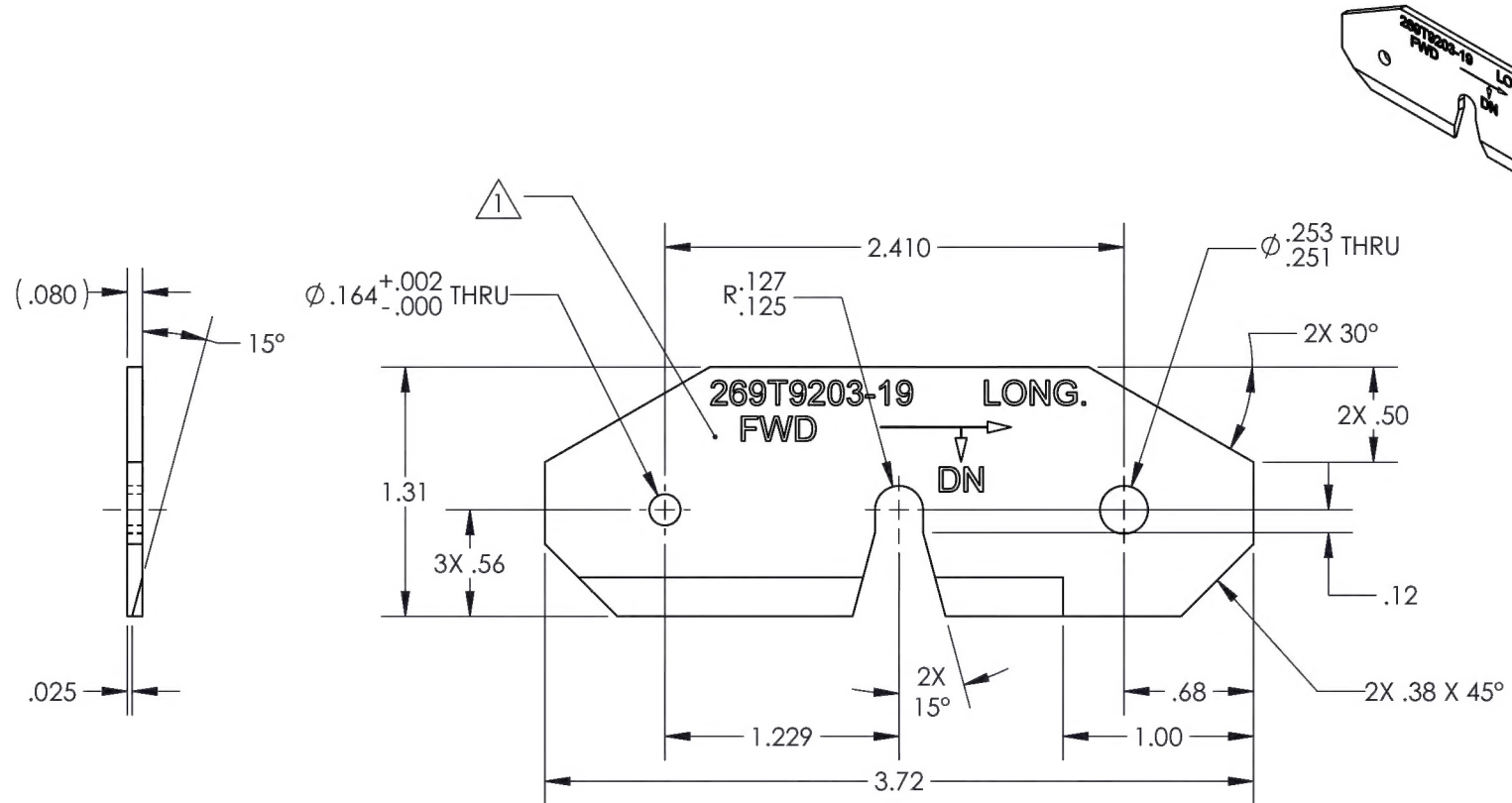
-19A

RIGGING FIXTURE WELDMENT

DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO. 269T9203-19A	REV 1
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>R. Clough</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 8/15/2014
SHEET 17 OF 18	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		-21 CH'D DIM WAS Ø.164-.159 IS Ø.164 +.002 -.000.	9/5/2014	DJN
				APPROVED
				GE



NOTE:

1 ENGRAVE AS SHOWN.

(-21)

PLATE

DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO. 269T9203-21	REV 1
MAT'L 304 S.S.	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>R. Clough</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 8/15/2014
SHEET 18 OF 18	